

Receiving Report

Date: 04/06/22
 Supplier: Acia Campi

Batch No: 4m15211
 Dart P/O: 2006547

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr. ☐

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐
 Shipment Complete: Yes ☒ No ☐
 Q.C. Inspection NTA 04-0629

Discrepancies

Part No.	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

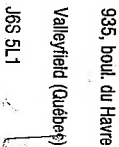
TSR No: _____

Initials of receiver (if shipment OK) CL

Production/Admin 04-0629
 Date 2.6547
 Received/Costing u
 Initial u

Accounting:
 Date _____
 AP/MR _____
 Initial _____

251.68
 1151



STEEL AND SPECIALTY METALS DISTRIBUTOR

EXPÉDIEZ À / SHIP TO:

VENDU A /SOLD TO:

613-632-3336

613-632-4443

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAMKESBURY,
ONTARIO
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY,
ONTARIO
K6A 1K7

VOIRE N° DE COMMANDE / YOUR P.O. N°	2006547	VENDE. / SALESM.	CODE CLIENT / CUST. CODE
		D	DAER

EXPEDIE PAR / SHIP VIA

ERMES / TERMS
NET 30 JOURS

TERR.	5
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REMARKS / REMARKS

PAGE N°
001

COMMANDE ORDER	N°	500045
DATE	18/06/04	
BON DE LIVRAISON PACKING SLIP	N°	
DATE DE LIVRAISON DELIVERY DATE	22/06/04	

CONDITIONS:	* Units of measure:	CLB	Cent livres Hundred pounds	• CPI	Cent piols Hundred feet	• UN	Unité Unit	• PI	Pied Foot	• PC	Pied carré Square foot
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CONDITIONS

POIDS TOTAL	
TOTAL WEIGHT	

185.00

LES MATÉRIAUX LIVRÉS FACTURÉS TES QUE DÉCARTS DÉMONTRENT LA PROPRIÉTÉ DE "ACIER CAMPI INC." JUSQU'À PARFAIT PAIEMENT COMPLET ET ENCAISSEMENT. • LES RISQUES DE PERTES DU BIEN SONT À LA CHARGE DE L'ACHETEUR. • LA GARANTIE DE QUALITÉ DU MATÉRIEL EST LA MÊME QUE CELLE DU FABRICANT. • L'ACHETEUR S'ENGAGE À RESPECTER LES CONDITIONS SUIVANTES : NET 30 JOURS DE LA DATE DE FACTURATION, ET TOUT COMPTÉ IMPART DANS LES 30 JOURS ENTAMANT DES PAIEMENTS DE 2% PAR MOIS (24% PAR ANNÉE) QU'IL ACCEPTE DE PAYER. • TOUT DÉFAUT

ALL GOODS AND DELIVERABLES WILL BE SHIPPED BY AIRCRAFT TO MAINTAIN THE PROPERTIES OF "ACIER CAMP INC." UNTIL PAYMENT IS MADE IN FULL, COMPLETE AND CASHED.
ALL LOSS MATERIALS ARE AT THE BUYERS EXPENSE. ALL MATERIALS BEAR THE SAME WARRANTY AS GIVEN BY THE MANUFACTURER. THE BUYER HEREBY ACCEPTS TO RESPECT THE FOLLOWING CONDITIONS: NET 30 DAYS FROM BILLING DATE AND THE BUYER ACCEPTS TO PAY ADMINISTRATIVE CHARGES OF 2% PER MONTH ON LATE PAYMENTS.

SUB-TOTAL
SUB TOTAL

T.P.S.
G.S.T

T.P.S.
G.S.T

PRÉPARÉ	VERIFIÉ	VERIFIED
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LIVRE / DELIVERED

MARCHANDISE RECUE EN BONNE CONDITION / MERCHANDISE RECEIVED IN GOOD CONDITION

NEED IN GOOD CONDITION

T.V.Q.
Q.S.T

T.V.Q.
Q.S.T

PAR BY	PAR BY
--------	--------



194

100

TOTAL

TOTAL



MADE IN CANADA

CAMBRIDGE STEEL MILL

160 ORION PLACE CAMBRIDGE ON N1T 1B9

PRODUCING MILL IS KNOWN BY HEAT ID PREFIX: B=CARTERSVILLE BB, C=CHARLOTTE, G=CARTERSVILLE, J=JACKSONVILLE, K=KNOXVILLE, N=CAMBRIDGE, O=ORRVILLE BB, P=PERTH AMBOY, S=SAYREVILLE, V=JACKSON TN, W=WHITBY

11681

Shinnere Number: N-017639

Page 6 of 8

ALLEYFIELD

4054 BOUL LE CORBUSIER #201

CUST. ACCOUNT NO.

LAVAL

PQ H7L 5R2

60074655

SHAPE AND SIZE		GRADE	SPECIFICATION													SALES ORDER		CUSTOMER P.O. NUMBER			
HEAT ID. NO.	ACTUAL TAG HEAT NO.	C	MN	P	S	V	SI	CR	CU	NI	SN	AL	MO	N	NB	B	ZR	TI	CA	ZN	C
F 1/2 X 4																					
N4-1774	4040315	44W																			
YIELD PT LBS/SQ IN: 49696; TENSIL LBS/SQ IN: 73678; % ELONG 8 IN: 26.5; BEND: DEF.: % LIGHT/HEAVY:																					
METRIC EQUIVALENT: YIELD = 342.64 MPA; TENSILE = 507.99 MPA; %ELONG/200MM=26.5 DEF. = MM																					
F 1/2 X 4																					
N4-1774	4040315	44W																			
YIELD PT LBS/SQ IN: 49709; TENSIL LBS/SQ IN: 73466; % ELONG 8 IN: 25.5; BEND: DEF.: % LIGHT/HEAVY:																					
METRIC EQUIVALENT: YIELD = 342.73 MPA; TENSILE = 506.53 MPA; %ELONG/200MM=25.5 DEF. = MM																					
F 5/8 X 3																					
N4-1881	4040815	44W																			
YIELD PT LBS/SQ IN: 51047; TENSIL LBS/SQ IN: 74899; % ELONG 8 IN: 24.0; BEND: DEF.: % LIGHT/HEAVY:																					
METRIC EQUIVALENT: YIELD = 351.96 MPA; TENSILE = 517.03 MPA; %ELONG/200MM=24.0 DEF. = MM																					
F X 3																					
N4-1881	4040815	44W																			
YIELD PT LBS/SQ IN: 49929; TENSIL LBS/SQ IN: 74899; % ELONG 8 IN: 24.5; BEND: DEF.: % LIGHT/HEAVY:																					
METRIC EQUIVALENT: YIELD = 344.25 MPA; TENSILE = 516.82 MPA; %ELONG/200MM=24.5 DEF. = MM																					
F 3/4 X 2 1/2																					
N4-1881	4040815	44W																			
YIELD PT LBS/SQ IN: 53919; TENSIL LBS/SQ IN: 78134; % ELONG 8 IN: 26.5; BEND: DEF.: % LIGHT/HEAVY:																					
METRIC EQUIVALENT: YIELD = 371.76 MPA; TENSILE = 538.71 MPA; %ELONG/200MM=26.5 DEF. = MM																					
F 3/4 X 2 1/2																					
N4-1881	4040815	44W																			
YIELD PT LBS/SQ IN: 53919; TENSIL LBS/SQ IN: 78134; % ELONG 8 IN: 26.5; BEND: DEF.: % LIGHT/HEAVY:																					
METRIC EQUIVALENT: YIELD = 371.76 MPA; TENSILE = 538.71 MPA; %ELONG/200MM=26.5 DEF. = MM																					
F 13-6752	3111120	44W																			
YIELD PT LBS/SQ IN: 53461; TENSIL LBS/SQ IN: 77850; % ELONG 8 IN: 27.0; BEND: DEF.: % LIGHT/HEAVY:																					
METRIC EQUIVALENT: YIELD = 368.60 MPA; TENSILE = 538.76 MPA; %ELONG/200MM=27.0 DEF. = MM																					
F 13-6752	3111120	44W																			
YIELD PT LBS/SQ IN: 53461; TENSIL LBS/SQ IN: 77850; % ELONG 8 IN: 27.0; BEND: DEF.: % LIGHT/HEAVY:																					
METRIC EQUIVALENT: YIELD = 368.60 MPA; TENSILE = 538.76 MPA; %ELONG/200MM=27.0 DEF. = MM																					

including the billets, was produced and in Canada.

A. J. Turner
Quality Assurance Manager
Mill Group

THE ABOVE FIGURES ARE CERTIFIED EXTRACTS FROM THE ORIGINAL CHEMICAL AND PHYSICAL TEST REPORT AS CONTAINED IN THE PERMANENT RECORDS OF THE COMPANY.

REDUCTION RATIO: 13.3:1

CUSTOMER ORDER NO.: N15670

CUSTOMER PART NO: V830942



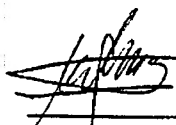
MILL TEST REPORT

CUSTOMER: **ACIER CAMPI INC.**
935, boul. du Havre
Valleyfield, Québec
J6S 5L1

SAMPLE (S) OF ALUMINUM

REPORT: 28133

DIE NO.	S-2313
DESCRIPTION	<u>3/4" X 3" FLAT BAR</u>
AL. ALLOY & TEMPER	<u>6061/T6511</u>
EXTRUDEX ORDER NO.	58553-1-A.11
SPECIFICATION	<u>ASTM B221</u>
SILICON %	0.61
IRON %	0.19
COPPER %	0.224
MANGANESE %	0.06
MAGNESIUM %	0.85
CHROMIUM %	0.062
ZINC %	0.013
TITANIUM %	0.013
ALUMINUM %	REMAINDER
ALLOY TYPE %	6061
ALLOY CAST NO.	31387
YIELD STRENGTH (IN ksi)	39.4
TENSILE STRENGTH (IN ksi)	44.7
ELONGATION % IN 2"	13.0
HARDNESS (ROCKWELL 'F')	89.6 88.9 89.0


F. TABING
(LAB-TECH.)
DATE: OCT-31-03

CUSTOMER ORDER NO.: N15797

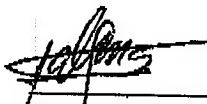
CUSTOMER PART NO: V840532

**MILL TEST REPORT**

CUSTOMER:

ACIER CAMPI INC.935, boul. du Havre
Valleyfield, Québec
J6S 5L1**SAMPLE (S) OF ALUMINUM****REPORT: 28880**

DIE NO.	S-2162
DESCRIPTION	1/2" ROD BAR
AL. ALLOY & TEMPER	6061/T6511
EXTRUDEX ORDER NO.	59663-3-A.11
SPECIFICATION	ASTM B221
SILICON %	0.60
IRON %	0.17
COPPER %	0.21
MANGANESE %	0.01
MAGNESIUM %	0.86
CHROMIUM %	0.07
ZINC %	0.01
TITANIUM %	0.01
ALUMINUM %	REMAINDER
ALLOY TYPE %	6061
ALLOY CAST NO.	2B3883
YIELD STREGTH (IN ksi)	38.7
TENSILE STREGTH (IN ksi)	45.4
ELONGATION % IN 2"	16.0
HARDNESS (ROCKWELL 'F')	88.4 88.9 88.6


F. TABING
(LAB-TECH.)
DATE: DEC-23-03

06/24/2004 16:42 450-377569F
06/23/2004 12:08 61363210L

ACIER CAMPI
DART AEROS

PAGE 01/02
PAGE 01

Purchase Order

Vendor
Acier Campi Steel
935 boul de Havre
Valleyfield QC
J6S 5L1

Sold To
Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury ON
Canada K6A 1K7

PO Number 2006547
Date 06-18-04
Account # QSI012-8100

Ship To
SAME

FAKED

Attn Roger/Denis
Vendor Tel (450) 377-4248
Vendor Fax (450) 377-5696

Purchaser
Telephone (613) 632-3338
Fax (613) 632-4443

Ship Via GST # RT101272607 PST # 61225207 OE # 0000WIP
FOB Point ORIGIN Comments: MATERIAL CERTIFICATION REQUIRED UPON DELIVERY
Freight Chgs PrePay

Am't	Manuf	Mfg Part No	Our Part Number	Part Description	Delivery	Unit Price	Extended
20.00			M1010-B0.750X02.500	ASTM A36 Steel .75" x 2.5"	06-18-04	4.0290 /ft	80.68
				AISI 1010-1025 OR ASTM A36/A360/A569/A570 OR CSA G40-21, 38W/44W/50W/60W/70W			
20.00			M6061-T6B0.750x03.000	6061-T6 Bar .75" x 3.0"	06-18-04	7.8175 /ft	156.35
				6061-T6 (OR 6061-T651/T6510/T6511/T62) BAR PER AMS-QQ-A-225/B (OR AMS4117/4128/4115/4116) PER AMS-QQ-A-200/B (OR AMS4160)			
20.00			M6061-T6R0.500	6061-T6 Round Bar .500"	06-18-04	0.7375 /ft	14.75
				ROUND BAR SPECS AS ABOVE			

04/06/22

Please fax
Correct certs
for 6061-T6 round bar
.500

Total Value of Purchase Order

\$251.68

04.06.24 okay
Redd.

04.06.17

Purchase Order

Vendor
Acier Campi Steel
935 boul de Havre
Valleyfield QC
J6S 5L1

Sold To
Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury ON
Canada K6A 1K7

PO Number 2006547
Date 06-16-04
Account # QSI012-6100

Ship To
S A M E

FAKED

Attn Roger/Denis
Vendor Tel (450) 377-4248
Vendor Fax (450) 377-5696

Purchaser
Telephone (613) 632-3336
Fax (613) 632-4443

Ship Via GST # RT101272607 PST # 61225207 OE # 0000WIP
FOB Point ORIGIN
Comments: MATERIAL CERTIFICATION REQUIRED UPON DELIVERY
Freight Chgs PrePay

Amt	Manuf	Mfg Part No	Our Part Number	Part Description	Delivery	Unit Price	Extended
20.00			M1010-B0.750X02.500	ASTM A36 Steel .75"x2.5"	06-18-04	4.0290 /f	80.58
		AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40-21, 38W/44W/50W/60W/70W					
20.00			M6061T6B0.750x03.000	6061-T6 Bar .75" x 3.0"	06-18-04	7.8175 /f	156.35
		6061-T6(OR 6061-T651/T6510/T6511/T62)BAR PER AMS-QQ-A-225/8(OR AMS4117/4128/4115/4116) PER AMS-QQ-A-200/8(OR AMS4160)					
20.00			M6061T6R0.500	6061-T6 Round Bar .500"	06-18-04	0.7375 /f	14.75
		ROUND BAR SPECS AS ABOVE					

CY 04/06/22

Please fax
Correct certs
for 6061-T6 round bar
.500

Total Value of Purchase Order

\$251.68

04.06.24

adB

04.06.17

May 11, 04 6:10:55 PM

CHEMICAL ANALYSIS

ACIER CAMPI INC.

935, boul. du Havre
Valleyfield, Québec
J6S 5L1

Ship To:	
Sold To:	

Load No.	Cust PO No.	Cust Part No.	Item#	Desc.	Quantity
0490511009	C43235	V714161	30500R003	CFB 12L14 R 1/2" 12'	5,876

Chemical Test Report

Heat No.	C	Mn	P	S	Si	Pb	Sn	Bi	Cu	Ni	Cr	Mo	N	Al	Te	V	B
N51566	0.0650	1.1010	0.0530	0.3340	0.0080	0.2610	0.0000	0.0000	0.0450	0.0250	0.0850	0.0100	0.0040	0.0000	0.0000	0.0000	0.0000

Meets ASTM A108-99 Specification

Mercury Free

M. DeTordi
Quality Manager

